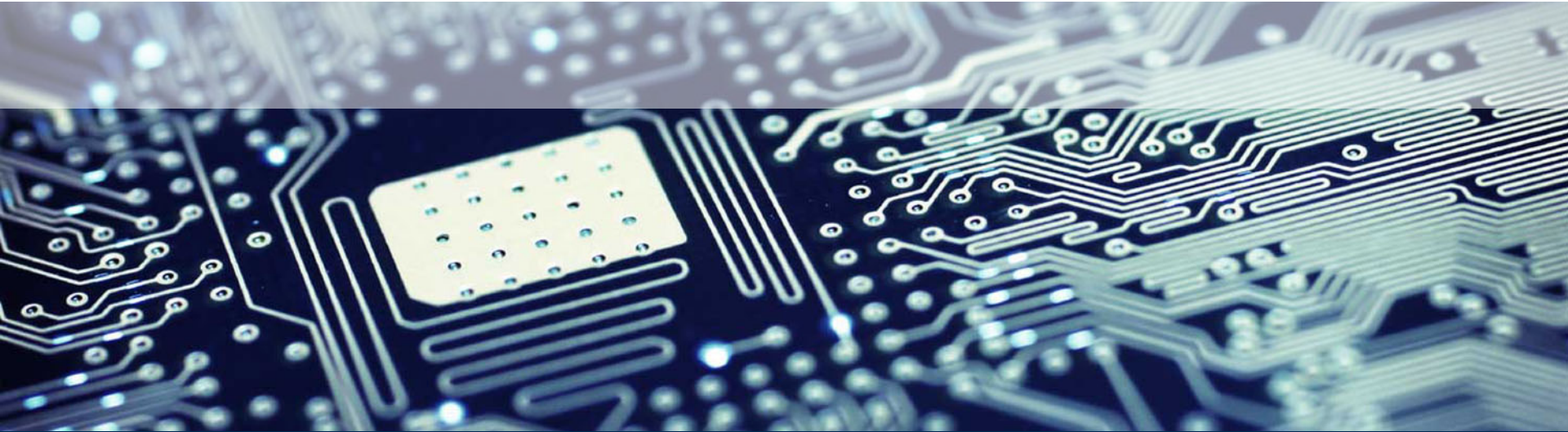




M+W GROUP



M+W Group's Visionary Delta Datacenter

IKS Data Center Design & Engineering Conference 2014

Moscow, Russia

Region Central Europe
M+W Germany GmbH
A Company of the M+W Group
23rd April 2014



EHS as core value

The leading global engineering and project company ...

- more than 8,500 employees worldwide
- world class EHS records and awards
- technical expertise in process and automation

... for high-tech production facilities, mission critical infrastructure and energy & environmental solutions ...

- more than 300 successfully completed industrial turnkey projects

- more than 200 Semiconductor Fabs realized
- more than 10 GWp Photovoltaic Fab capacity realized
- renewable energy, power plant and green building projects totaling over 22 GW of electrical energy
- **largest Data Center project in Central Europe**

...committed to deliver customer value



Proven capability to manage complex projects



Over 8,500 highly skilled and experienced employees



Energy-efficient & environmentally friendly solutions



Global presence

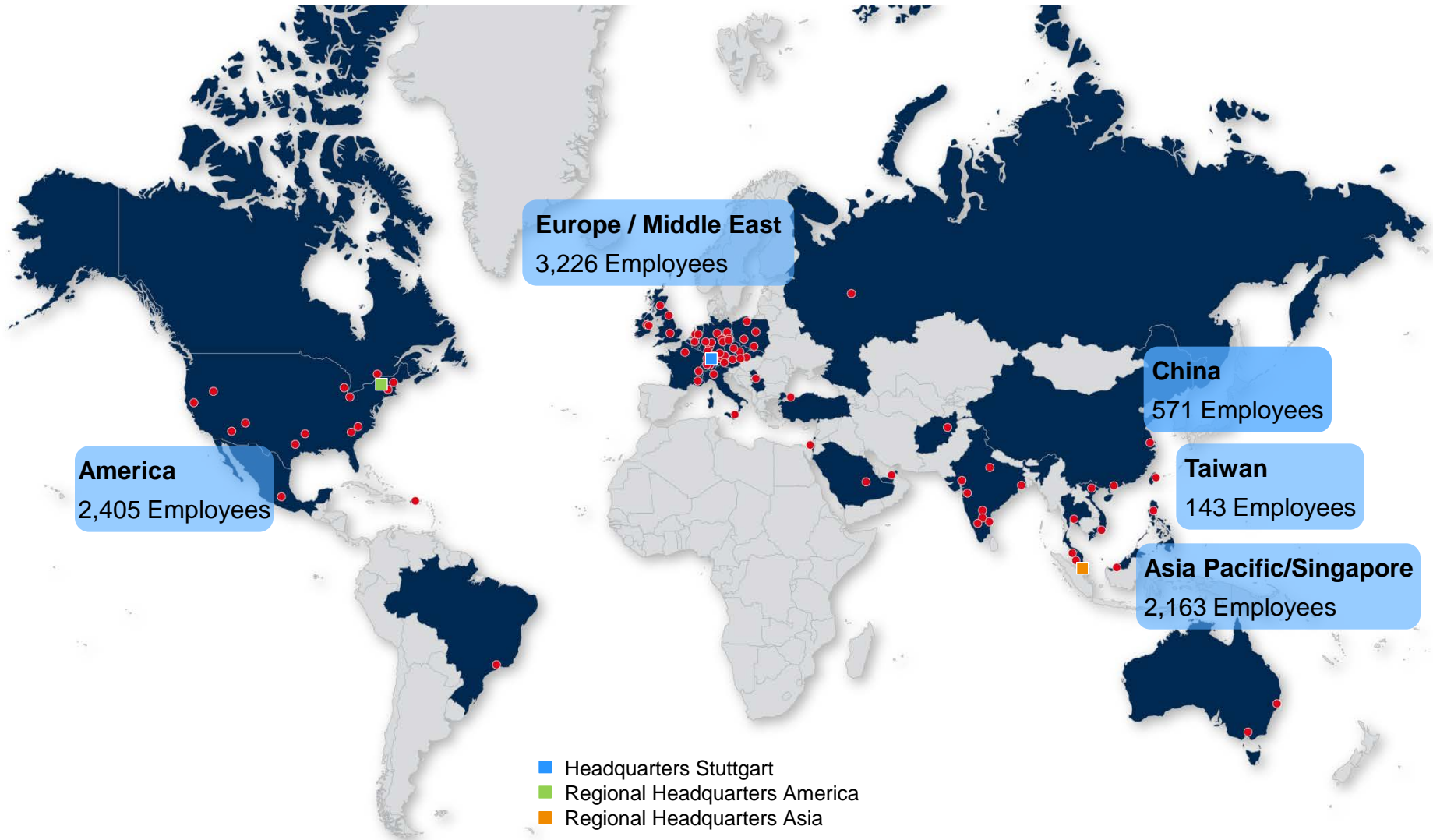


Integrated solutions focused on customer value

Locations



M+W GROUP



Employees Status: Dec.31, 2013

- Leading engineering and construction company for high technology facilities and critical infrastructure in **Russia since 1985**
- Strategic Office location in Moscow
 - More than **70 full time employees** of all engineering disciplines
- M+W Group Russia as a partner from early project phases onwards
 - **Consulting** to develop realization strategies, define legal aspects, get acquainted with local rules, norms and regulations
 - Project initial **concept** development including the initial budget estimation
 - Choice of optimal **site location** considering the project specifics
 - Assistance in **approval** and getting necessary permissions from local authorities beginning from initial project stage through the whole project



M+W Group Portfolio



Semiconductor



Photovoltaics



Life Science



Science & Research



IT & Telecom



Space & Security



Renewable Energy



Green Buildings



Energy

M+W Group Data Center Scope of Services



M+W GROUP

Consulting Services, Evaluation, Programming

- Site Selection
- Datacenter Audits
- Feasibility Studies
- Technology Workshop
- Flow Simulation (CFD)
- Conceptual Design Studies

Planning and Design

- Preliminary Design
- Detail and Final Design
- Permits / Environmental Compliance
- Value Engineering
- TCO Calculations
- PUE Calculations

Construction Management and Build

- Project Management
- Procurement
- General Contracting
- Safety Management
- Time Management
- Cost Control
- Start Up
- Commissioning + Test

Facilities Services / Maintenance Operation

- Maintenance of Technical Building Systems
- Energy Management
- Infrastructure Services
- Commercial Services
- Security Services

From Consultancy to Turnkey Solutions based on Client's specific requirements

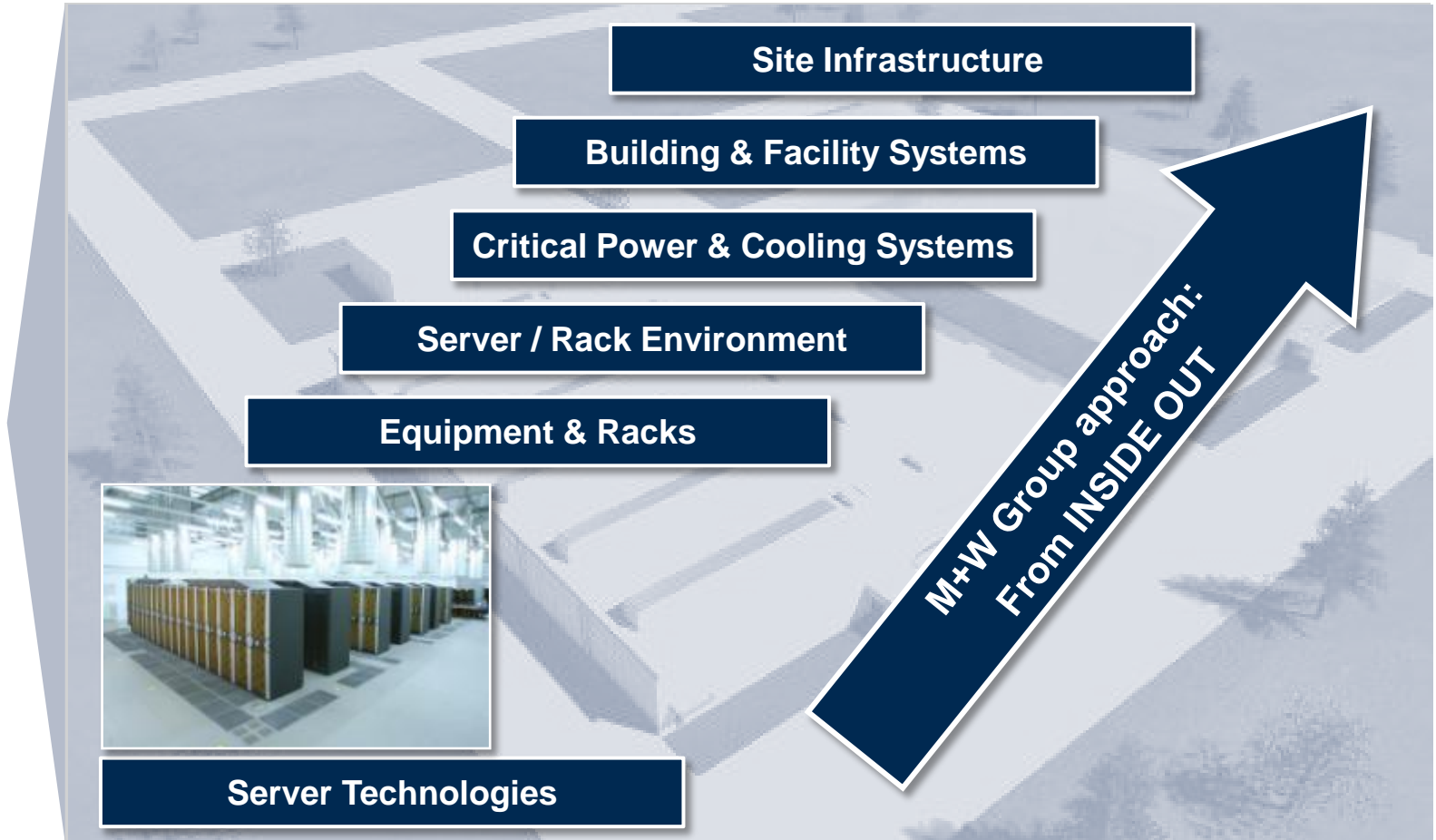


M+W Group Integrated Design Approach

Supporting the Client's Focus



Integrated Energy
Supply Concepts



The function, operation and shape of any Data Center is primarily driven by the IT equipment's requirements.

The concept consists of three main pillars

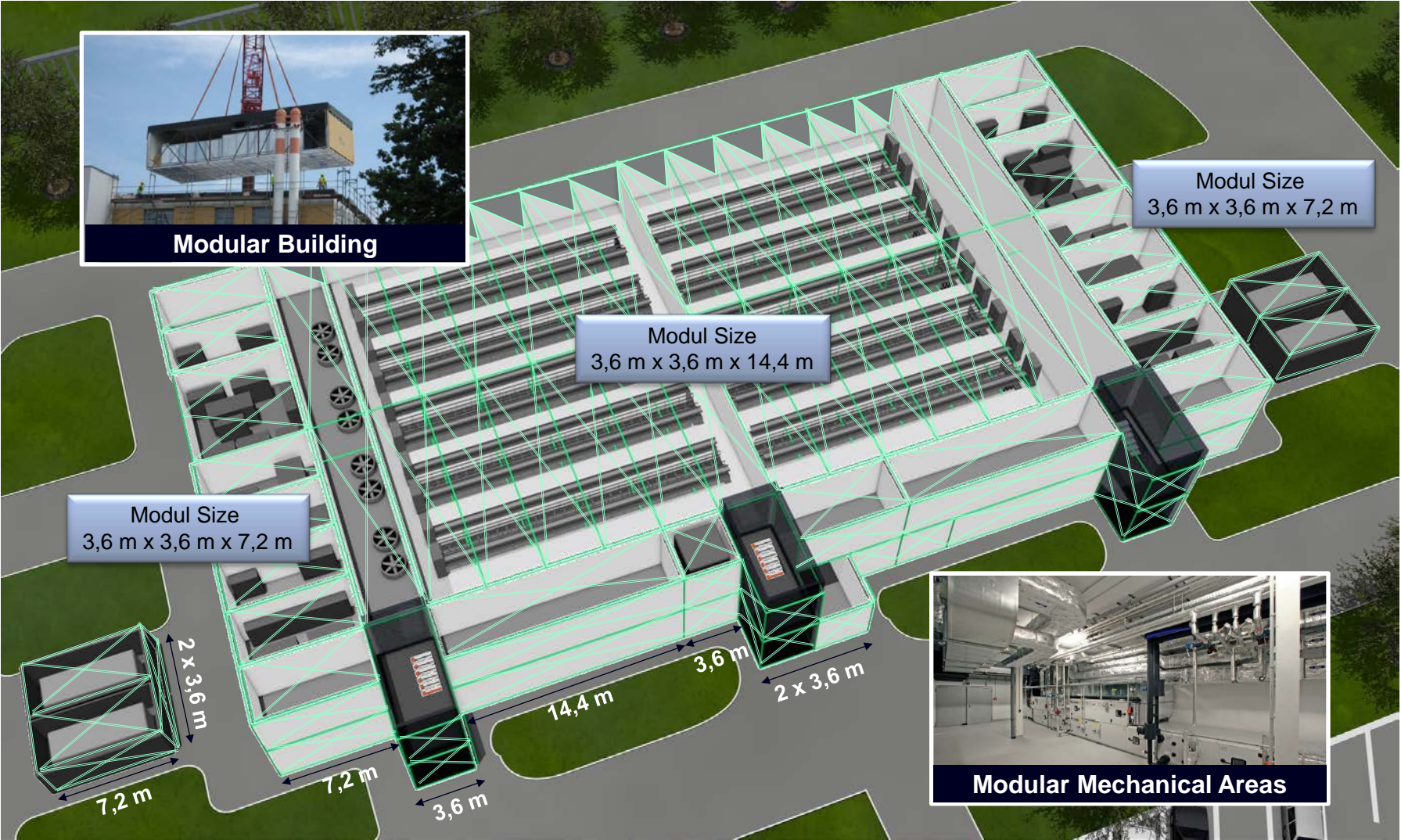
Fan Tower Cooling

**Pre-fabricated
Modules**

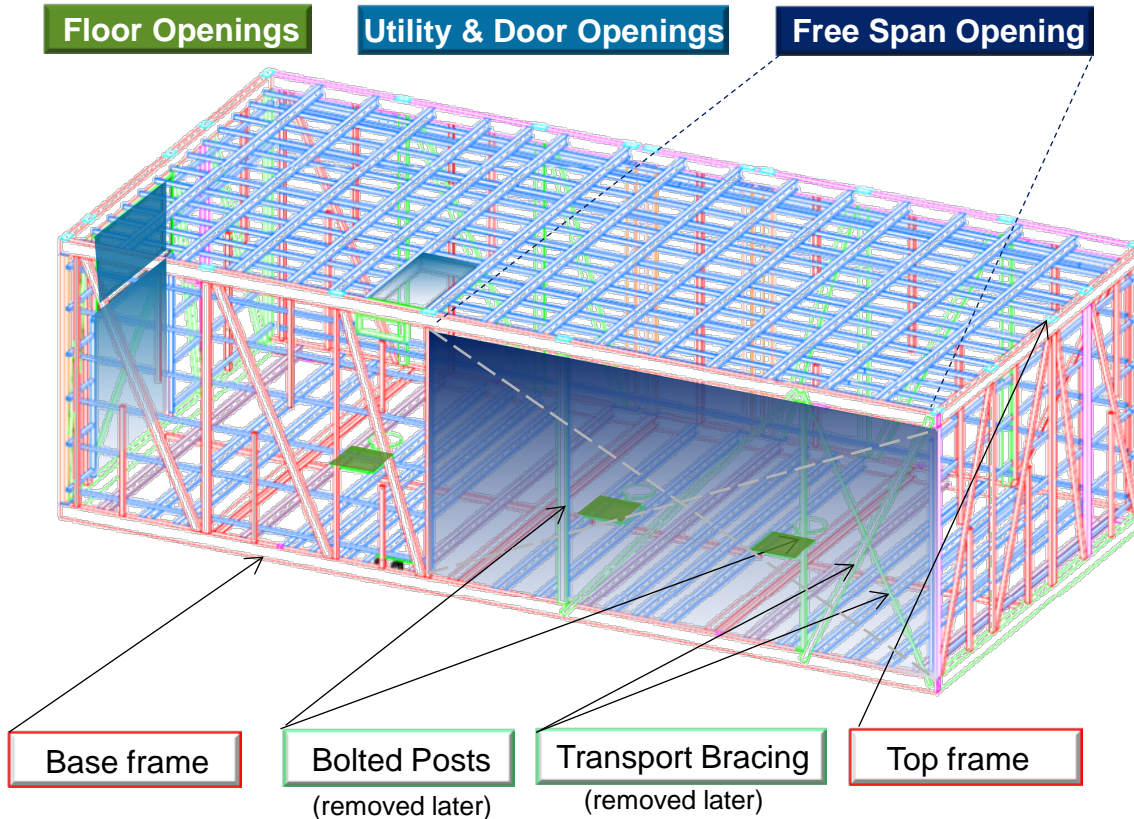


Modular Approach

Delta Data Center Modular Construction



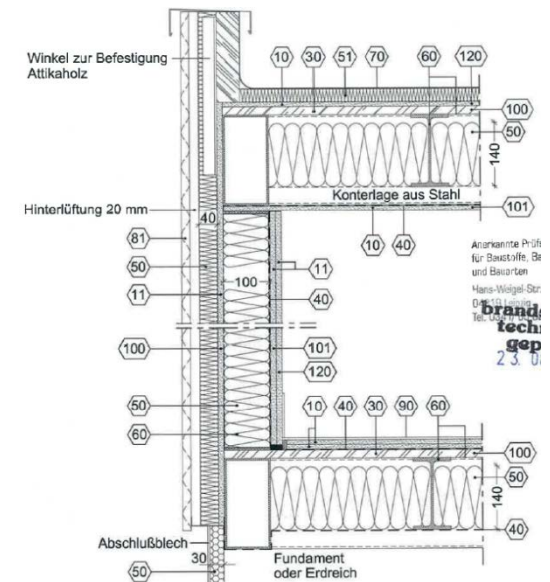
STRUCTURAL FRAMEWORK W/O CLADDING



CLADDING DETAILS

Fire Rated Wall F90 A

Top Structure & Insulation



Base Structure & Insulation

Source:ADK

- Free spanning of roof structure up to 25 m possible
- Structural specifications for transportation typically exceed load bearing specs

Structure of a Modular Unit



M+W GROUP



Source:ADK



Module construction in workshop
Transportation by truck and/or boat
Final assembly on-site
Capacity expansion or greenfield



Source:ADK



Source:ADK

Why pre-fab / pre-assembly / modularization?



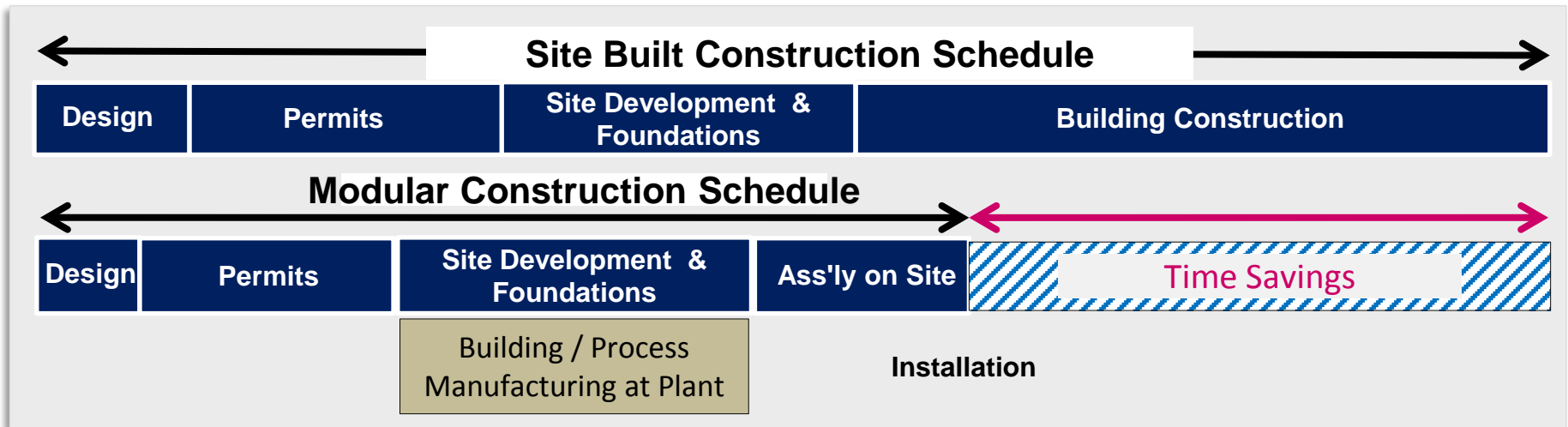
M+W GROUP

GREATER USE OF

- Off-site fabrication techniques and processes
- Pre-fabrication, Pre-assembly
- Modularization
- Pretesting and validation

FEATURES

- Faster
- Less waste
- Labor efficiency increase
- EHS improvement
- Early choice of method required!



PROMISES

- Lower project cost
- Shorter schedules
- Improved quality
- More efficient use of materials and labor

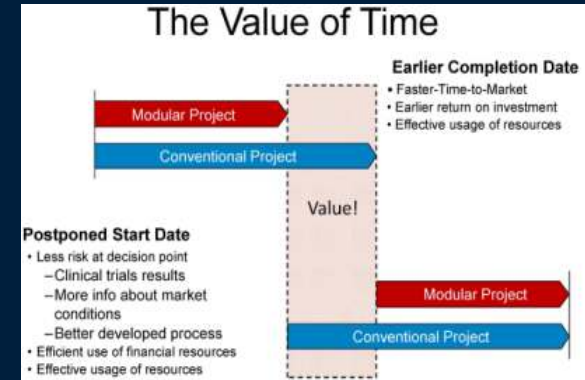
OBSTACLES

- Building codes – fire regulations
- Conventional project approach, design /construction processes and practices
- Commercial interests of locals
- Transportation issues

Modular Facility Example in Biotech - M+W Cooperation with GE Healthcare



- Modular, pre-engineered
- Total size: 2200 m²
- Footprint: 1200 m², two floors
- cGMP-compliant facility design
- Grade C and D processing areas
- Central utilities including WFI and clean steam

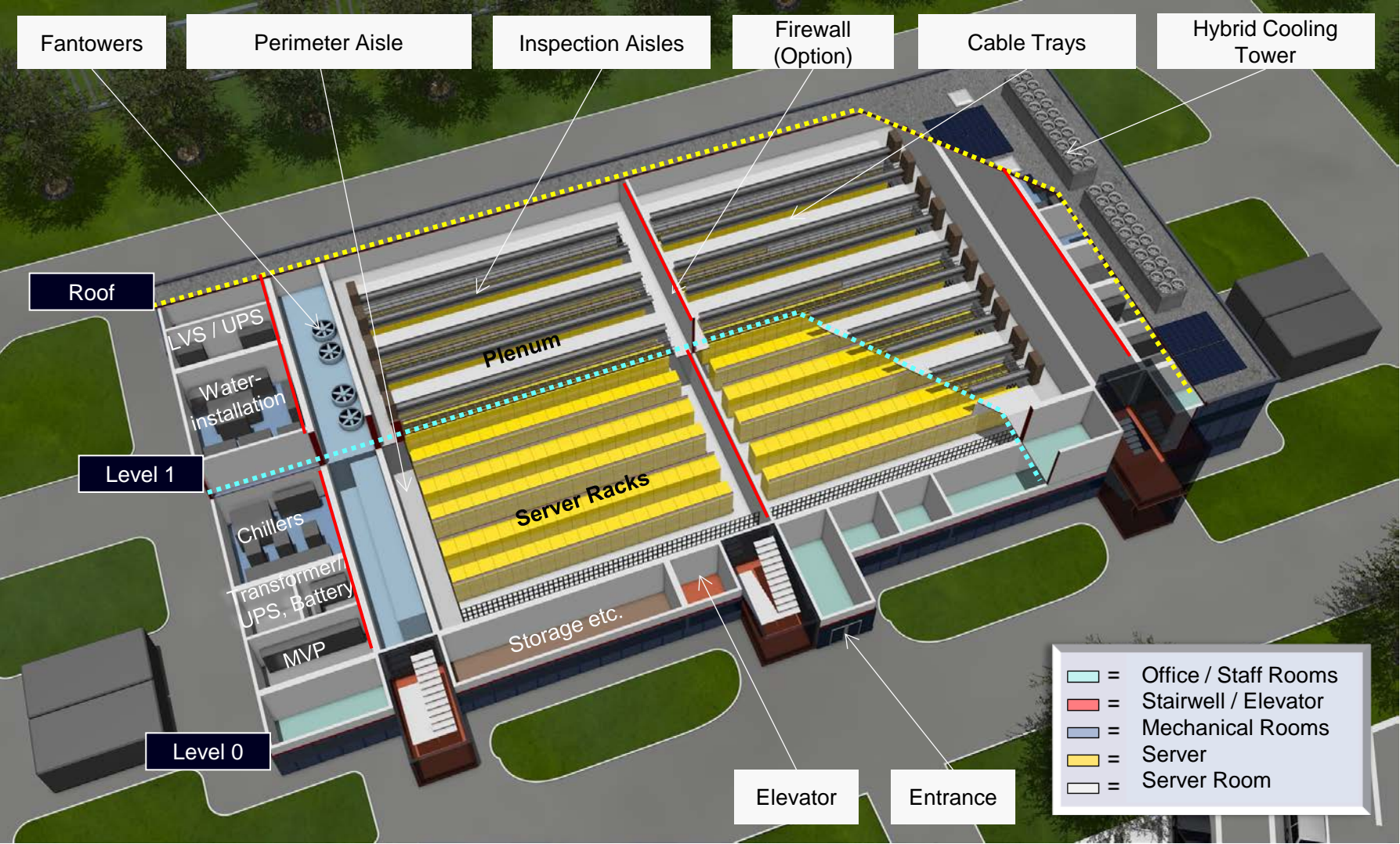


M+W Modular Facility

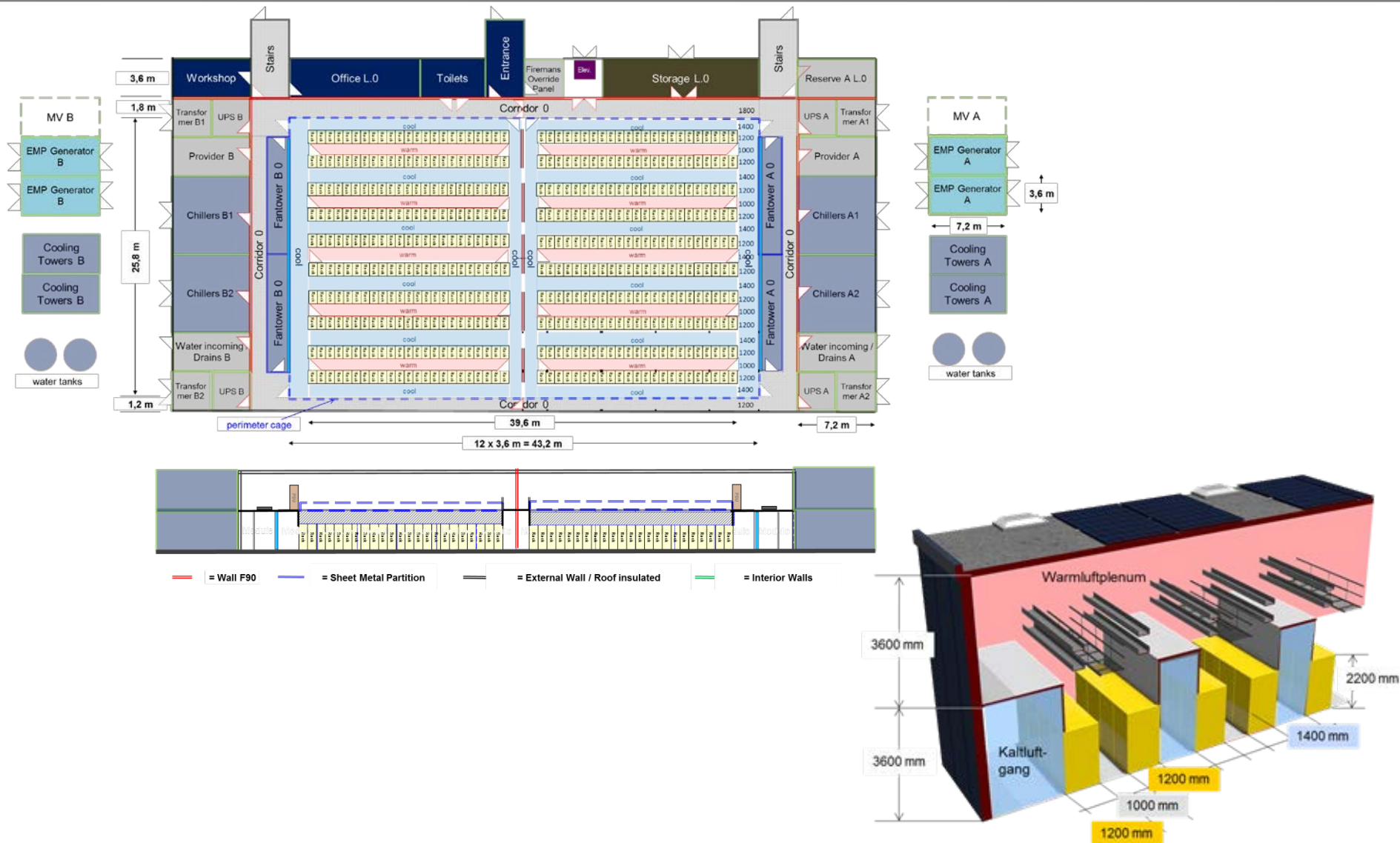
KUBio GE

Delta Data Center

Building Section Level 0 & 1

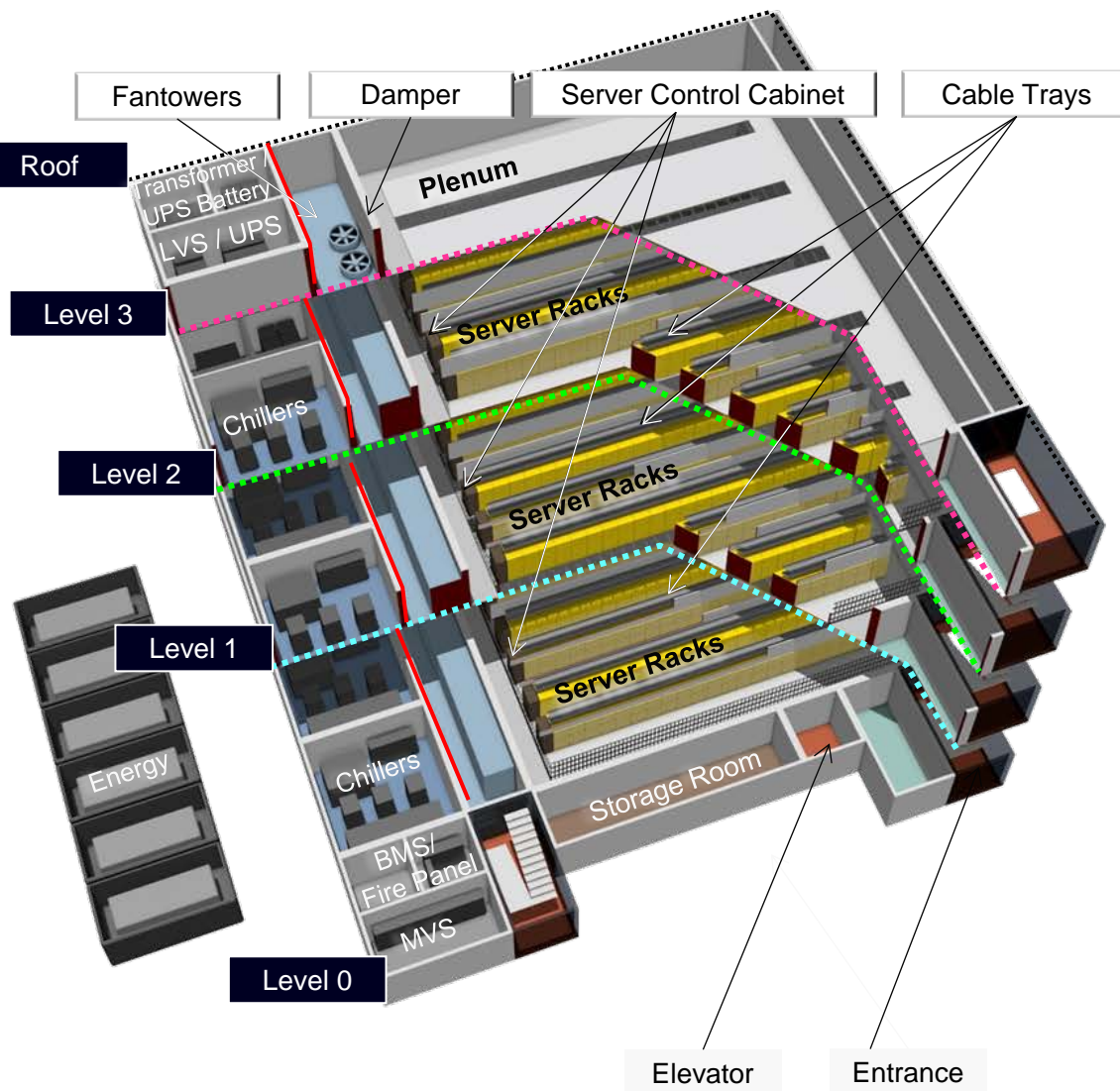


Delta Data Center Concept – Level 0 Groundfloor



Delta "Data Tower"

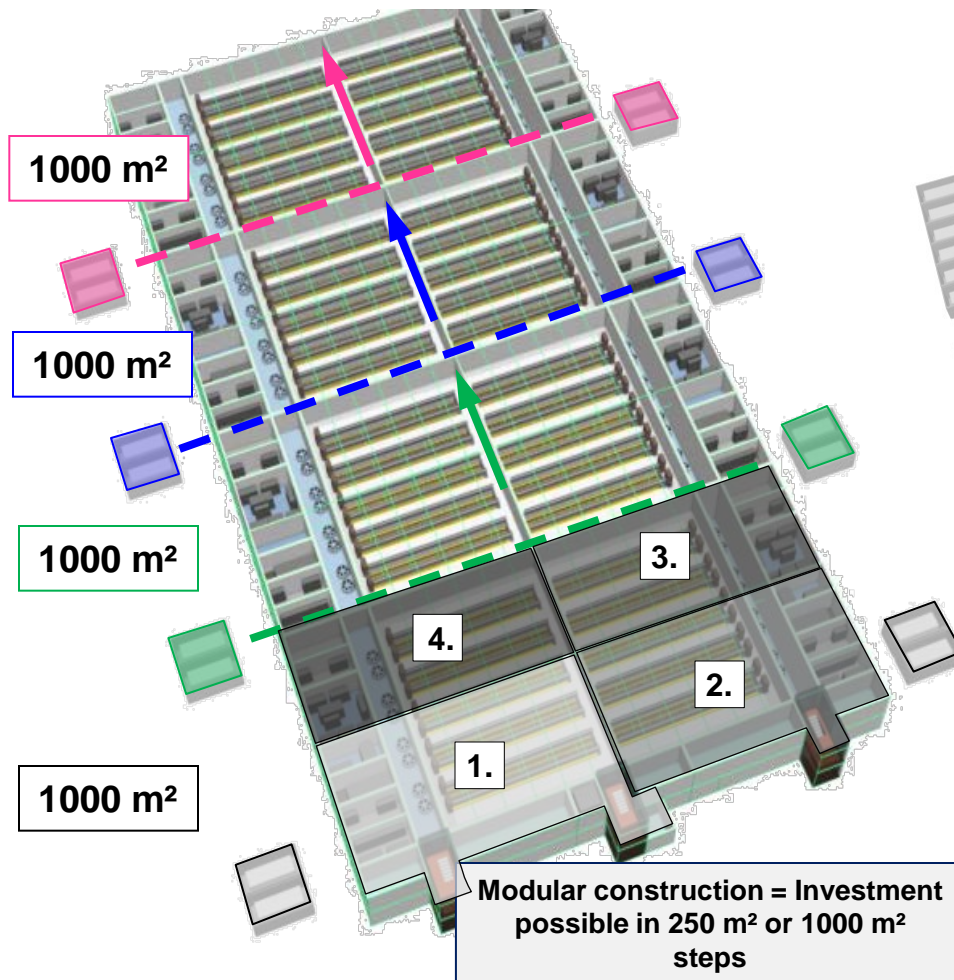
Distribution of identical modules on multiple levels



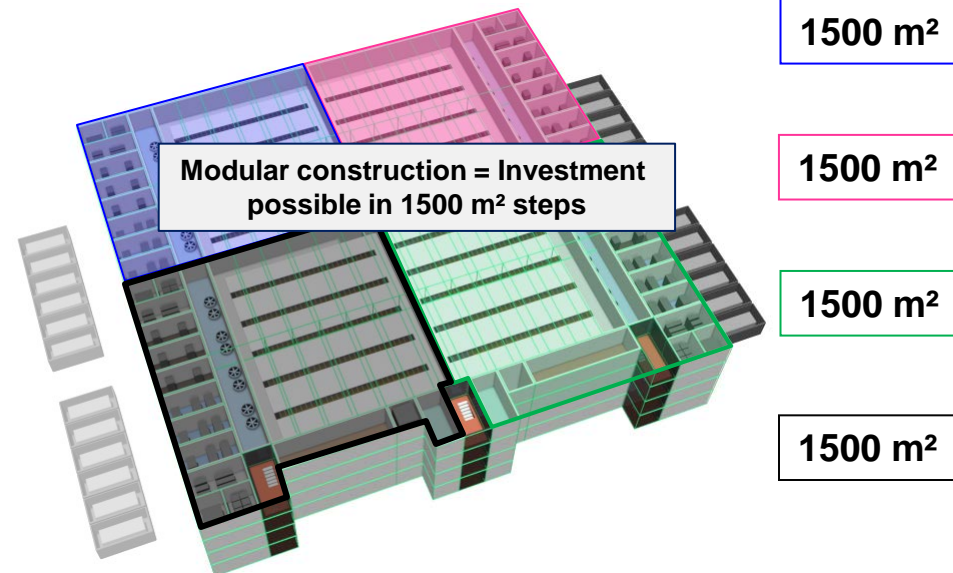
- Up to 3 Server levels
- Each level in modular construction
- Server control cabinets and cable trays aligned above the server lines
- Up to 3 levels can be supplied by one central Fantower system
- Redundancies from Fantower capacity reserves

Delta Data Center Modular Expansion Concepts (Server areas)

1 x Server Level



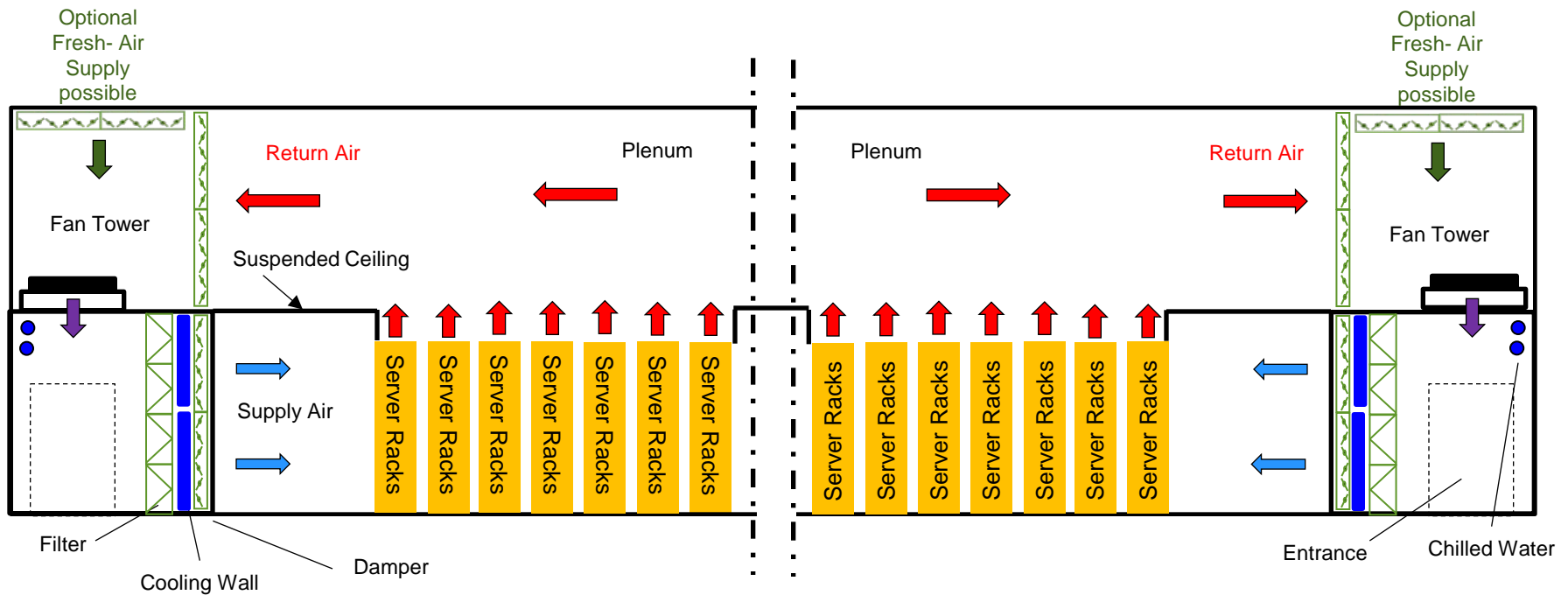
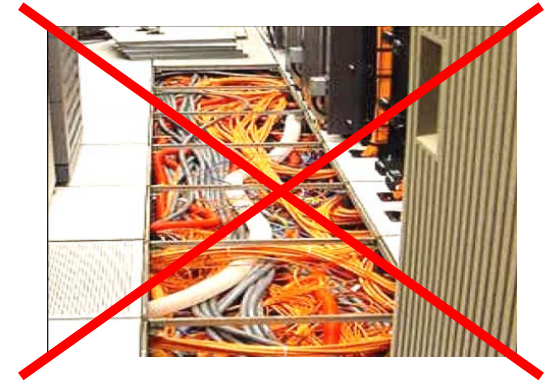
3 x Server Levels



- Optimal Expansion Strategy
- Maximum Flexibility
- Smallest expansion 250 m²
- Largest Expansion 1000 m² or more
- Modular components can be installed on one or multiple levels

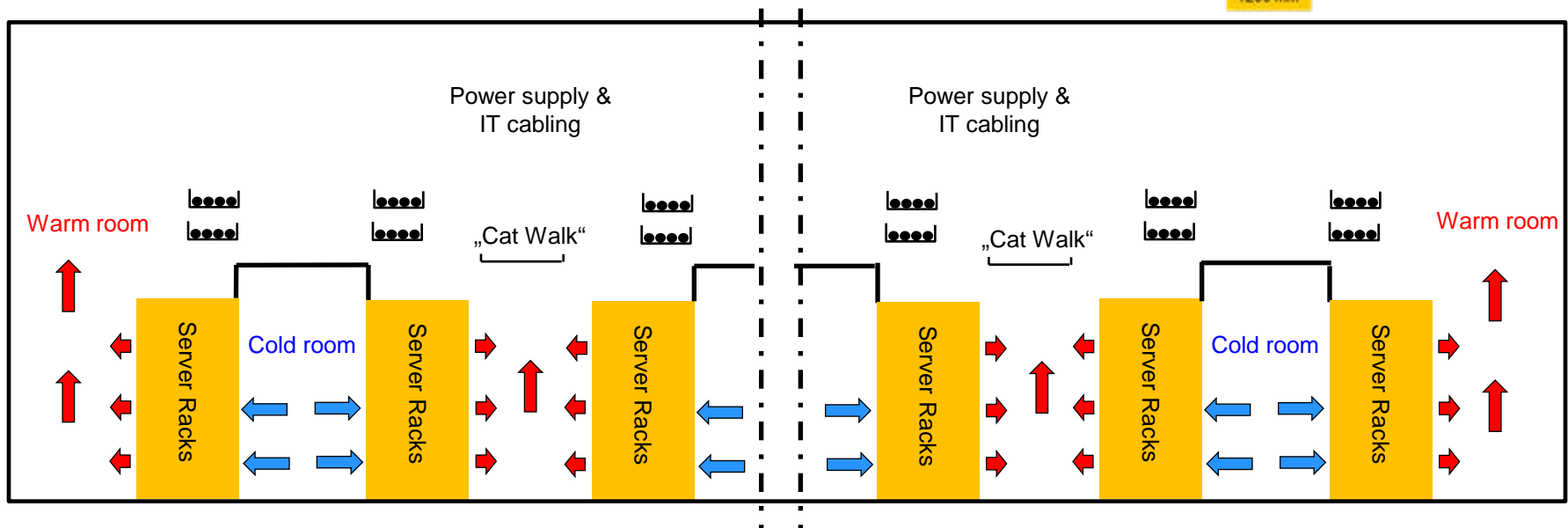
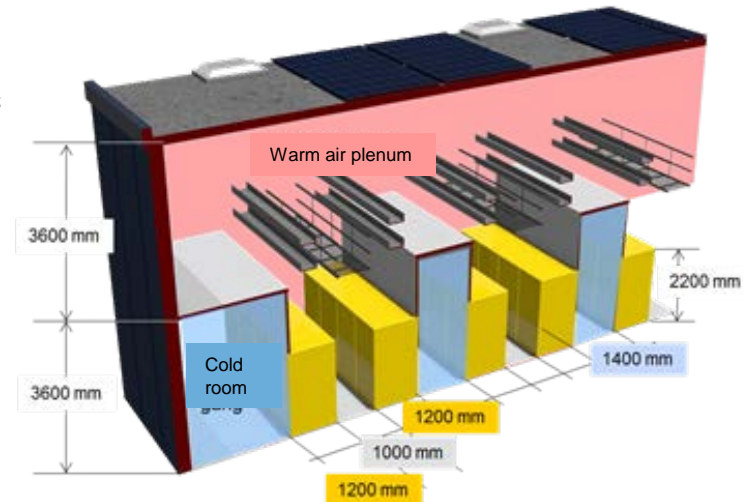
Delta Data Center Cooling

- Fan Tower – slow air supply with low pressure drop
- Cooling possible with recirculated air, mixed air or make-up air only
- Cold room principle, warm return air via plenum, no raised floor required
- No water in server rooms

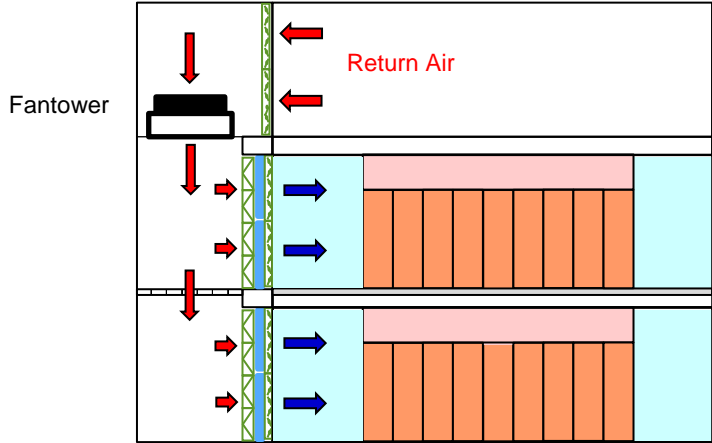


Delta Data Center Cooling

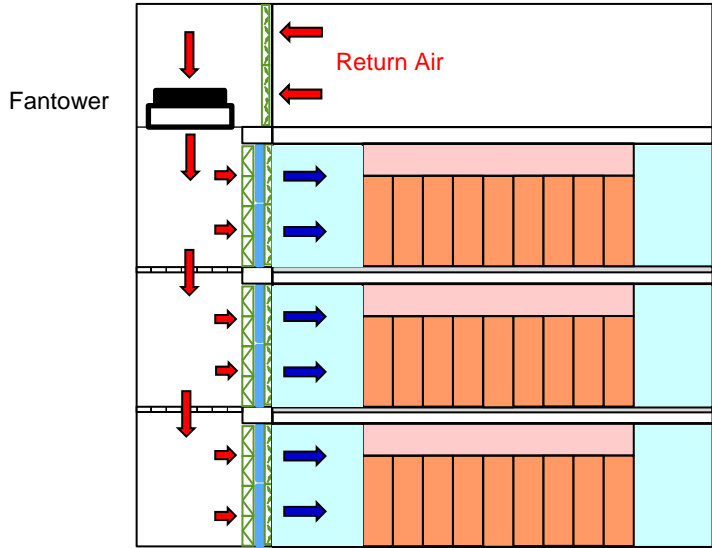
- Separate power supply (A+B) of fans per Fan Tower
- High redundancy and energy-efficient partial load operation of the fans (running redundancy), Reserve for emergency operation
- Space-saving cooling wall, very large heat exchanger areas
- Power supply and IT cabling from the top, easier reach, easy cabling, short distances



Delta Data Center Multi-Level-Cooling

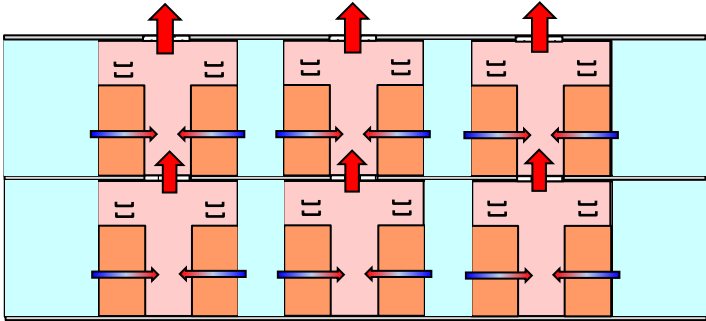


Lateral Views



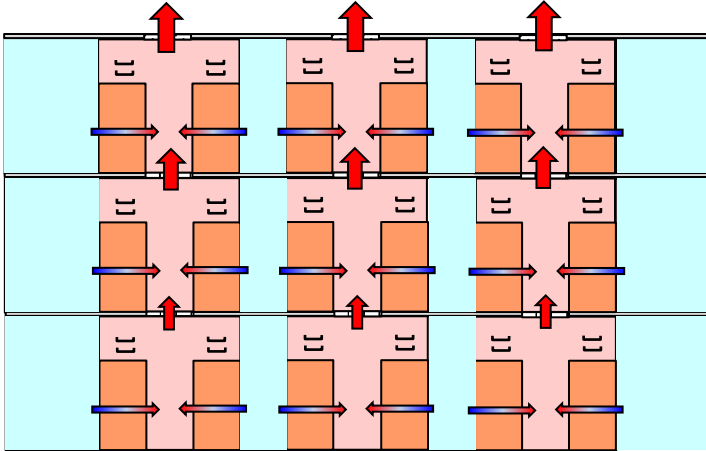
- Up to 3 Server levels possible per Fantower System
- Air velocity max 2,5m/s on 3rd level

2 Levels



Racks
Frontal Views

3 Levels



Delta Data Center Chilled Water System and PUE

**Total (indirect) Free Cooling Potential 93%
only 7% provided by chillers (Frankfurt, Germany)**

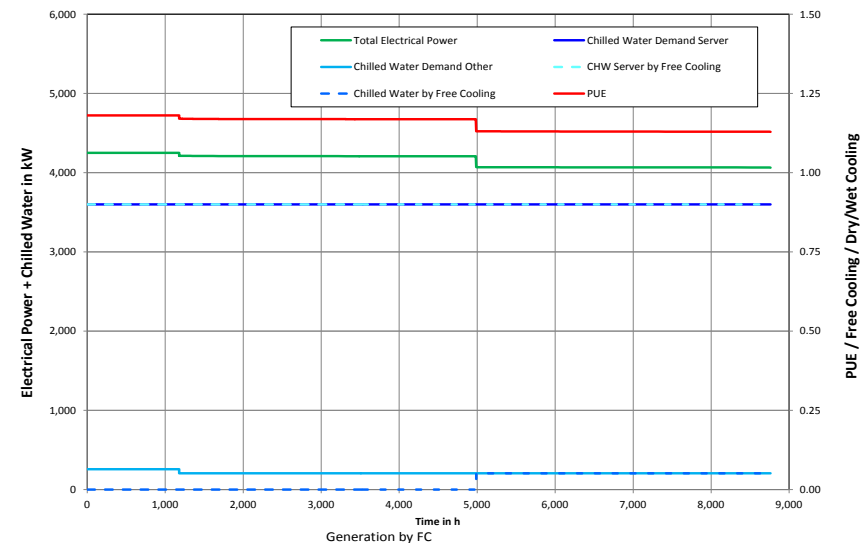
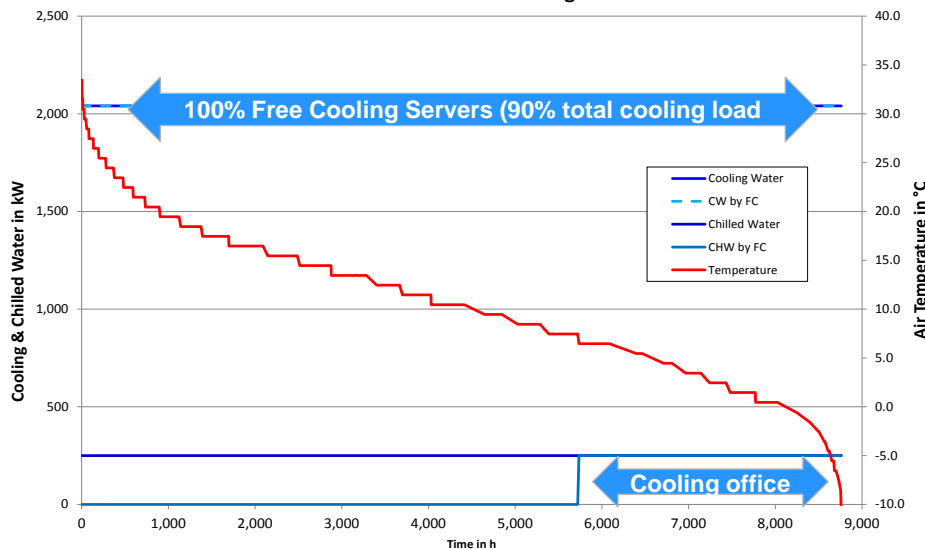
**All Year Free Cooling of the IT equipment (servers) (8,760 h/a)
Free Cooling of the remaining consumers (office etc.) (appr. 3,700 h/a)**

Maximum PUE = 1.20

Average PUE = 1.15

→(incl. cooling of the office areas (human climate)!

M+W Delta - Free Cooling



Modular Construction



Fantower System



Prefabricated building

Saves time and reduces costs

No water in the server room

Less installed chiller capacity

Variable layout
(1 + x floor levels)

Large coils surface,
low PUE

Vertical alignment of the servers possible

Modular expansion

> 40 % surface reduction
due to lower building surface

Adaptable to different climatic regions if required



Cost efficiency

Selected References

Currently Executed Global Data Center Projects



Khazna Data Center
United Arab Emirates
2012 - ongoing

Two Data Centers EPC

- Server Space: 2 x 2,200 m² (each extendable to 6,600 m²)
- Largest commercial whole-sale Data Center in the GCC
 - Two sites of same kind and size erected simultaneously, one in Abu Dhabi and one in Dubai
 - Targeting a PUE factor <1.8



T-Systems
Germany
2012 - ongoing

Two Data Centers MEP Design Build

- Server Space: 7,400 m² (1. phase) 7,200 m² (2. phase)
- Expandable per cluster (5,400 m² IT-space) consisting of three modules (3x1,800 m² IT-space)
 - TIER III+ state of the art Data Center (Electrical: 2N and Mechanical: N+1 topology)
 - Targeting a LEED Gold rating with a PUE factor <1.3



Global Switch
Australia
2012 - ongoing

IT Data Center Design + Build (incl. Fit out, Test + Commission)

- Technical Space: 12,500 m²
- 6-storey Data Center with gross floor area of 24,000 m²
 - Targeting a LEED Gold rating with a PUE factor <1.5

Selected References

Currently Executed Global Data Center Projects



Pacnet
Singapore
2012 - ongoing

Data Center

Design + Build

Gross Floor Area: 14,000m²

- Conversion of an existing 8-storey free standing warehouse building into a Tier III Data Center with associated corporate office
- When completed, the building shall be the industry leading co-location data center in Singapore



IO
Singapore
2012 - ongoing

Data Center

EPC

- Scope of works involves the conversion of the first floor of an existing building into Data Center suites and will complete in phases as IO increases capacity
- M+W is looking at a long term partnering relationship with IO not only as their contractor but also to assist in business development



Equinix
Singapore
2012 - ongoing

Data Center

Design + Build

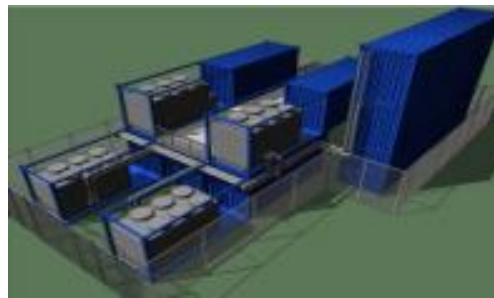
Expansion of Gross Floor Area: 8,000 m²

- Fifth phase of Equinix' second Singapore IBX data center (SG2), A&A works involving data processing on the 4th-storey of an existing 6th-storey building
- 920 additional cabinets (total number: 4,176 cabinets)
- Enables the provision of a high-connectivity, high-availability environment to support its customers' cloud-based services

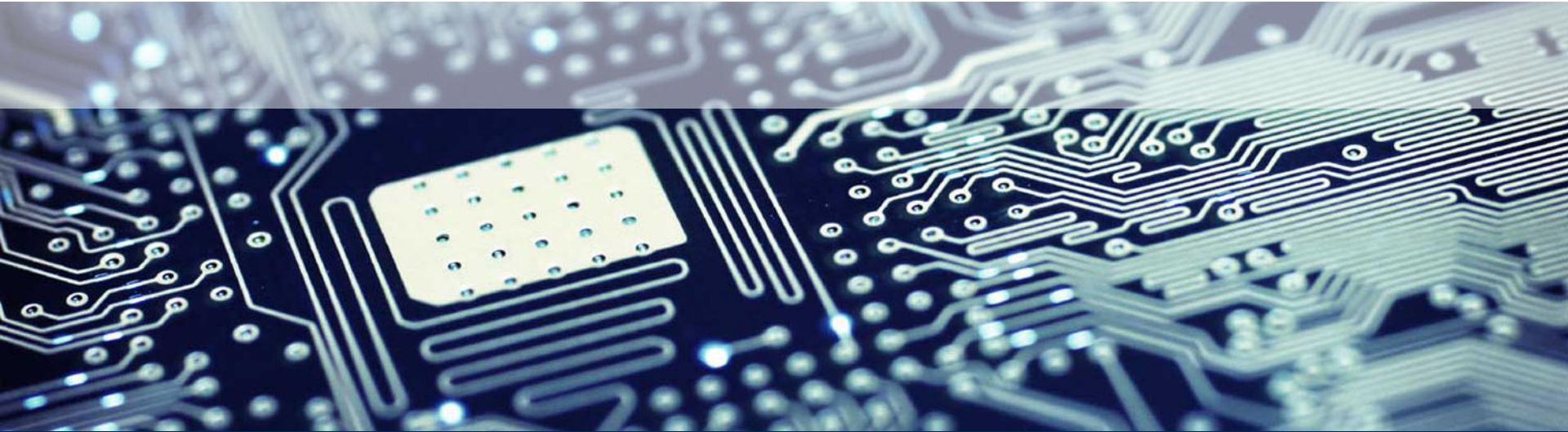
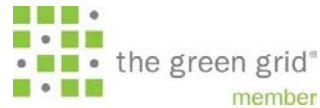
Summary – Our Data Center Expertise

M+W Group.....

- Offers experience in the **design & construction** of **state-of-the-art** Data Centers from a **global client base** that serves **different industries**.
- Is a **technology-driven** company that tracks and implements **new Data Center trends** and **technology innovations** into **customized solutions** for its clients.
- Is focused on **increasing the overall energy efficiency** of Data Centers such as implementation of **sustainable energy sources**.
- Uses **copy smart concepts** with focus on **modularity and scalability**.
- Provides **fully integrated project services** from consulting through design and construction to technical 24/7 facility management.
- Executes **fast-track projects** by “over-lapping” the design and construction activities, thereby reducing the overall duration of greenfield projects.



Member of



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We stand for
reliability
and
long-term
relationship